Standard documentation set includes:

- Instructions Manual
- Parts Manual
- Electrical Drawings & Program Printouts
- Documentation for all OEM components, including literature associated with sophisticated electronic hardware like C-VIM Monitors, Servo Drive Controllers, and Human Interface Control Panels
- An interactive CD containing Instructions Manual, Parts Manual, Electrical Drawings & Program Printouts, and Documentation for all OEM Components upon request
- Allows user to simply copy text from CD document and paste into validation document